ABSTRACT

A novel polyhydroxyalkanoate having a monomer unit represented by the formula (1), the unit having a carboxyl group substituting a ring structure at the end of side chain, obtainable by oxydizing vinyl or methyl group substituting a ring structure at the end of the side chain. The polyhydroxyalkanoate has high thermal stability, charge stablity, a high charge amount, improved dispersibility and biodegradability together, and therefore, suitable for resin moldings, and binders and charge controlling agents for toners used in the electrophotographic process.

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$$\begin{array}{c|c} -CH - CH_2 - C \\ \hline \\ (CH_2)n \\ \hline \\ COOR_1 \\ n=0-7 \end{array}$$
 (1)